

3522 XR-3® SPECIFICATIONS

| Base - Type | Polyester |
|---|---|
| Fabric - Weight | 6.0 oz./sq.yd. |
| Finished Coated Weight | 22.0 oz/sq. yd. |
| ASTM D751 | |
| ASTIVI D/51 | <u>+</u> 2 oz/sq. yd. |
| Tongue Tear | |
| ASTM D751 | 100/100 lbs. |
| 8" x 10" sample size @ 12"/minute | |
| - | |
| Trapezoid Tear | 00/50 lb - |
| ASTM D1117 | 60/50 lbs. |
| Grab Tensile | |
| ASTM D751 | 450/450 lbs. |
| | 100, 100 100. |
| Strip Tensile | |
| ASTM D751 Procedure B | 350/350 lbs./in. |
| Adhesion | |
| ASTM D751 Dielectric Seam | 10 lbs./in. |
| ASTIM DIST DIEIECTIC Seattl | 10 105./111. |
| Hydrostatic Resistance | |
| ASTM D751 Procedure A | 500 psi |
| | · |
| Weathering / UV Resistance | 8,000 hours minimum |
| ASTM G 153 | with no appreciable change |
| | or stiffening of coating |
| | |
| Dead Load | 2" seam |
| Room Temperature | 150 lbs. |
| 160°F./71°C. | 75 lbs. |
| Low Temperature | |
| • | D 400F |
| ASTM D2136 LTC | Pass -40°F. |
| 1/8" Mandrel 4 hrs | |
| | |
| Flame Resistance | Not consumed |
| Flame Resistance Method 5910 MFR | |
| Method 5910 MFR | within 2 minutes |
| | |
| Method 5910 MFR Roll Width | within 2 minutes 75" |
| Method 5910 MFR Roll Width Chemical Resistance | within 2 minutes 75" Crude Oil: <3% wt. loss |
| Method 5910 MFR Roll Width Chemical Resistance ASTM D471 | within 2 minutes 75" Crude Oil: <3% wt. loss Diesel Fuel: <3% wt. loss |
| Method 5910 MFR Roll Width Chemical Resistance | within 2 minutes 75" Crude Oil: <3% wt. loss |
| Method 5910 MFR Roll Width Chemical Resistance ASTM D471 7-day immersion | within 2 minutes 75" Crude Oil: <3% wt. loss Diesel Fuel: <3% wt. loss |
| Method 5910 MFR Roll Width Chemical Resistance ASTM D471 7-day immersion Abrasion Resistance | within 2 minutes 75" Crude Oil: <3% wt. loss Diesel Fuel: <3% wt. loss Gasoline: <10% wt. loss |
| Method 5910 MFR Roll Width Chemical Resistance ASTM D471 7-day immersion | within 2 minutes 75" Crude Oil: <3% wt. loss Diesel Fuel: <3% wt. loss |

We believe this information is the best currently available on the subject. It is offered as a possible helpful suggestion in experimentation you may care to undertake along these lines. It is subject to revision as additional knowledge and experience are gained. We make no guarantee of results and assume no obligation or liability whatsoever in connection with this information.